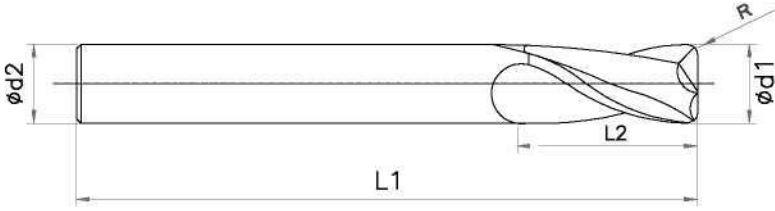


52 HRC

General Use



Medium Size

Chattering-free Machining

Helix angle 30°

Shaft Tolerance h6

Micrograin ISO:K10/20

General Engineering • Diesinking • Automotive • Defense Industry



Ø d1	L2	L1	Ød2	Radius	Sipariş No. Z:2	Sipariş No. Z:3	Sipariş No. Z:4
3	20	75	3	0.5	SFE1132-030005	SFE1133-030005	SFE1134-030005
4	25	75	4	0.5	SFE1132-040005	SFE1133-040005	SFE1134-040005
5	25	75	5	0.5	SFE1132-050005	SFE1133-050005	SFE1134-050005
6	30	75	6	0.5	SFE1132-060005	SFE1133-060005	SFE1134-060005
7	30	75	7	0.5	SFE1132-070005	SFE1133-070005	SFE1134-070005
8	30	75	8	1.0	SFE1132-080010	SFE1133-080010	SFE1134-080010
9	35	80	9	1.0	SFE1132-090010	SFE1133-090010	SFE1134-090010
10	40	80	10	1.5	SFE1132-100015	SFE1133-100015	SFE1134-100015

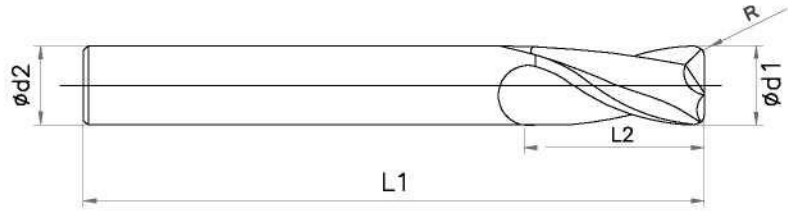
Long Size

Ø d1	L2	L1	Ød2	Radius	Sipariş No. Z:2	Sipariş No. Z:3	Sipariş No. Z:4
3	20	100	3	0.5	SFE1142-030005	SFE1143-030005	SFE1144-030005
4	30	100	4	0.5	SFE1142-040005	SFE1143-040005	SFE1144-040005
5	30	100	5	0.5	SFE1142-050005	SFE1143-050005	SFE1144-050005
6	40	100	6	0.5	SFE1142-060005	SFE1143-060005	SFE1144-060005
7	40	100	7	0.5	SFE1142-070005	SFE1143-070005	SFE1144-070005
8	40	100	8	1.0	SFE1142-080010	SFE1143-080010	SFE1144-080010
9	40	100	9	1.0	SFE1142-090010	SFE1143-090010	SFE1144-090010
10	40	100	10	1.5	SFE1142-100015	SFE1143-100015	SFE1144-100015
11	45	100	11	1.5	SFE1142-110015	SFE1143-110015	SFE1144-110015
12	45	100	12	2.0	SFE1142-120020	SFE1143-120020	SFE1144-120020
13	45	100	13	2.0	SFE1142-130020	SFE1143-130020	SFE1144-130020
14	45	100	14	2.0	SFE1142-140020	SFE1143-140020	SFE1144-140020
15	45	100	15	2.0	SFE1142-150020	SFE1143-150020	SFE1144-150020
16	45	100	16	3.0	SFE1142-160030	SFE1143-160030	SFE1144-160030
17	45	100	17	3.0	SFE1142-170030	SFE1143-170030	SFE1144-170030
18	45	100	18	3.0	SFE1142-180030	SFE1143-180030	SFE1144-180030
19	45	100	19	3.0	SFE1142-190030	SFE1143-190030	SFE1144-190030
20	45	100	20	3.0	SFE1142-200030	SFE1143-200030	SFE1144-200030

62 HRC



General Use



Medium Size

Chattering-free Machining

Helix angle 55°

Shaft Tolerance h6

Micrograin ISO:K10/20

General Engineering • Diesinking • Automotive • Defense Industry



Ø d1	L2	L1	Ød2	Radius	Order Code Z:2	Order Code Z:3	Order Code Z:4
3	20	75	3	0.5	SFE1632-030005	SFE1633-030005	SFE1634-030005
4	25	75	4	0.5	SFE1632-040005	SFE1633-040005	SFE1634-040005
5	25	75	5	0.5	SFE1632-050005	SFE1633-050005	SFE1634-050005
6	30	75	6	0.5	SFE1632-060005	SFE1633-060005	SFE1634-060005
7	30	75	7	0.5	SFE1632-070005	SFE1633-070005	SFE1634-070005
8	30	75	8	1.0	SFE1632-080010	SFE1633-080010	SFE1634-080010
9	35	80	9	1.0	SFE1632-090010	SFE1633-090010	SFE1634-090010
10	40	80	10	1.5	SFE1632-100015	SFE1633-100015	SFE1634-100015

Long Size

Ø d1	L2	L1	Ød2	Radius	Order Code Z:2	Order Code Z:3	Order Code Z:4
3	20	100	3	0.5	SFE1642-030005	SFE1643-030005	SFE1644-030005
4	30	100	4	0.5	SFE1642-040005	SFE1643-040005	SFE1644-040005
5	30	100	5	0.5	SFE1642-050005	SFE1643-050005	SFE1644-050005
6	40	100	6	0.5	SFE1642-060005	SFE1643-060005	SFE1644-060005
7	40	100	7	0.5	SFE1642-070005	SFE1643-070005	SFE1644-070005
8	40	100	8	1.0	SFE1642-080010	SFE1643-080010	SFE1644-080010
9	40	100	9	1.0	SFE1642-090010	SFE1643-090010	SFE1644-090010
10	40	100	10	1.5	SFE1642-100015	SFE1643-100015	SFE1644-100015
11	45	100	11	1.5	SFE1642-110015	SFE1643-110015	SFE1644-110015
12	45	100	12	2.0	SFE1642-120020	SFE1643-120020	SFE1644-120020
13	45	100	13	2.0	SFE1642-130020	SFE1643-130020	SFE1644-130020
14	45	100	14	2.0	SFE1642-140020	SFE1643-140020	SFE1644-140020
15	45	100	15	2.0	SFE1642-150020	SFE1643-150020	SFE1644-150020
16	45	100	16	3.0	SFE1642-160030	SFE1643-160030	SFE1644-160030
17	45	100	17	3.0	SFE1642-170030	SFE1643-170030	SFE1644-170030
18	45	100	18	3.0	SFE1642-180030	SFE1643-180030	SFE1644-180030
19	45	100	19	3.0	SFE1642-190030	SFE1643-190030	SFE1644-190030
20	45	100	20	3.0	SFE1642-200030	SFE1643-200030	SFE1644-200030