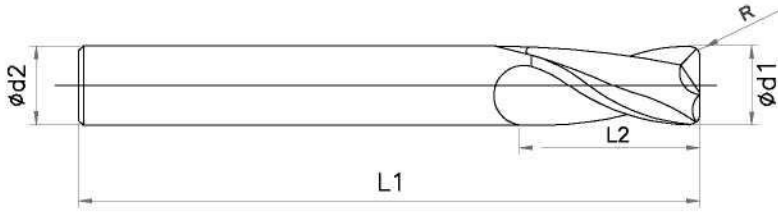


52 HRC

General Use



Short Size

Chattering-free Machining

Helix angle 30°

Shaft Tolerance h6

Micrograin ISO:K10/20

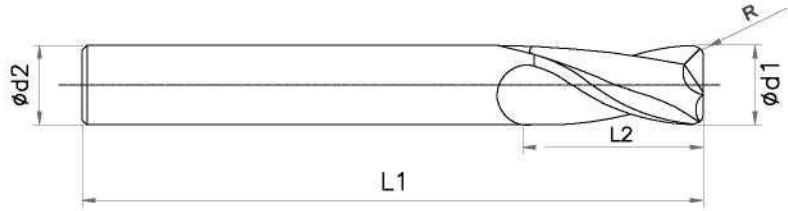
General Engineering • Diesinking • Automotive • Defense Industry



0 d1	L2	L1	0d2	Radius	Sipariş No. Z:2	Sipariş No. Z:3	Sipariş No. Z:4
1,5	4	50	3	0.3	SFE1122-015005	SFE1123-015005	SFE1124-015005
2	6	50	2	0.3	SFE1122-020005	SFE1123-020005	SFE1124-020005
2	6	50	3	0.3	SFE1122-020005	SFE1123-020005	SFE1124-020005
2,5	6	50	3	0.3	SFE1122-025005	SFE1123-025005	SFE1124-025005
3	9	50	3	0.3	SFE1122-030005	SFE1123-030005	SFE1124-030005
3,5	11	50	4	0.5	SFE1122-035005	SFE1123-035005	SFE1124-035005
4	14	50	4	0.5	SFE1122-040005	SFE1123-040005	SFE1124-040005
5	15	50	5	0.5	SFE1122-050005	SFE1123-050005	SFE1124-050005
6	15	50	6	0.5	SFE1122-060005	SFE1123-060005	SFE1124-060005
6	15	50	6	1.0	SFE1122-060010	SFE1123-060010	SFE1124-060010
7	19	60	7	1.0	SFE1122-070010	SFE1123-070010	SFE1124-070010
8	20	60	8	0.5	SFE1122-080005	SFE1123-080005	SFE1124-080005
8	20	60	8	1.0	SFE1122-080010	SFE1123-080010	SFE1124-080010
8	20	60	8	1.5	SFE1122-080015	SFE1123-080015	SFE1124-080015
9	21	72	9	1.0	SFE1122-090010	SFE1123-090010	SFE1124-090010
10	21	72	10	0.5	SFE1122-010005	SFE1123-010005	SFE1124-010005
10	21	72	10	1.0	SFE1122-010010	SFE1123-010010	SFE1124-010010
10	21	72	10	1.5	SFE1122-010015	SFE1123-010015	SFE1124-010015
12	25	75	12	1.0	SFE1122-012010	SFE1123-012010	SFE1124-012010
12	25	75	12	1.5	SFE1122-012015	SFE1123-012015	SFE1124-012015
12	25	75	12	2.0	SFE1122-012020	SFE1123-012020	SFE1124-012020
14	32	80	14	1.5	SFE1122-140015	SFE1123-140015	SFE1124-140015
14	32	80	14	2.0	SFE1122-140020	SFE1123-140020	SFE1124-140020
16	32	92	16	1.0	SFE1122-160010	SFE1123-160010	SFE1124-160010
16	32	92	16	1.5	SFE1122-160015	SFE1123-160015	SFE1124-160015
16	32	92	16	2.0	SFE1122-160020	SFE1123-160020	SFE1124-160020
18	32	100	18	2.0	SFE1122-180020	SFE1123-180020	SFE1124-180020
18	32	100	18	3.0	SFE1122-180030	SFE1123-180030	SFE1124-180030
20	35	100	20	3.0	SFE1122-200030	SFE1123-200030	SFE1124-200030

**62 HRC**

**General Use**



**Short Size**

Chattering-free Machining  
Helix angle 55°  
Shaft Tolerance h6  
Micrograin ISO:K10/20

General Engineering • Diesinking • Automotive • Defense Industry



0 d1	L2	L1	0d2	Radius	Order Code Z:2	Order Code Z:3	Order Code Z:4
1,5	4	50	3	0.3	SFE1622-015005	SFE1623-015005	SFE1624-015005
2	6	50	2	0.3	SFE1622-020005	SFE1623-020005	SFE1624-020005
2	6	50	3	0.3	SFE1622-020005	SFE1623-020005	SFE1624-020005
2,5	6	50	3	0.3	SFE1622-025005	SFE1623-025005	SFE1624-025005
3	9	50	3	0.3	SFE1622-030005	SFE1623-030005	SFE1624-030005
3,5	11	50	4	0.5	SFE1622-035005	SFE1623-035005	SFE1624-035005
4	14	50	4	0.5	SFE1622-040005	SFE1623-040005	SFE1624-040005
5	15	50	5	0.5	SFE1622-050005	SFE1623-050005	SFE1624-050005
6	15	50	6	0.5	SFE1622-060005	SFE1623-060005	SFE1624-060005
6	15	50	6	1.0	SFE1622-060010	SFE1623-060010	SFE1624-060010
7	19	60	7	1.0	SFE1622-070010	SFE1623-070010	SFE1624-070010
8	20	60	8	0.5	SFE1622-080005	SFE1623-080005	SFE1624-080005
8	20	60	8	1.0	SFE1622-080010	SFE1623-080010	SFE1624-080010
8	20	60	8	1.5	SFE1622-080015	SFE1623-080015	SFE1624-080015
9	21	72	9	1.0	SFE1622-090010	SFE1623-090010	SFE1624-090010
10	21	72	10	0.5	SFE1622-010005	SFE1623-010005	SFE1624-010005
10	21	72	10	1.0	SFE1622-010010	SFE1623-010010	SFE1624-010010
10	21	72	10	1.5	SFE1622-010015	SFE1623-010015	SFE1624-010015
12	25	75	12	1.0	SFE1622-012010	SFE1623-012010	SFE1624-012010
12	25	75	12	1.5	SFE1622-012015	SFE1623-012015	SFE1624-012015
12	25	75	12	2.0	SFE1622-012020	SFE1623-012020	SFE1624-012020
14	32	80	14	1.5	SFE1622-140015	SFE1623-140015	SFE1624-140015
14	32	80	14	2.0	SFE1622-140020	SFE1623-140020	SFE1624-140020
16	32	92	16	1.0	SFE1622-160010	SFE1623-160010	SFE1624-160010
16	32	92	16	1.5	SFE1622-160015	SFE1623-160015	SFE1624-160015
16	32	92	16	2.0	SFE1622-160020	SFE1623-160020	SFE1624-160020
18	32	100	18	2.0	SFE1622-180020	SFE1623-180020	SFE1624-180020
18	32	100	18	3.0	SFE1622-180030	SFE1623-180030	SFE1624-180030
20	35	100	20	3.0	SFE1622-200030	SFE1623-200030	SFE1624-200030