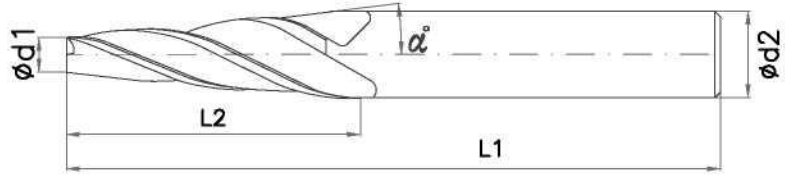


62 HRC



General Use



Short Size

Chattering-free Machining

Helix angle 30°

Shaft Tolerance h6

Micrograin ISO:K10/20

General Engineering • Diesinking • Automotive • Defense Industry



ø d1	L2	L1	ød2	Angle α°	Order Code Z:2	Order Code Z:3	Order Code Z:4
2	20	74	3	0.5°	SFC1122-020005	SFC1123-020005	SFC1124-020005
3	25	74	4	0.5°	SFC1122-030005	SFC1123-030005	SFC1124-030005
4	30	74	5	0.5°	SFC1122-040005	SFC1123-040005	SFC1124-040005
5	30	74	6	0.5°	SFC1122-050005	SFC1123-050005	SFC1124-050005
6	40	100	8	0.5°	SFC1122-050005	SFC1123-050005	SFC1124-050005
8	45	100	10	0.5°	SFC1122-080005	SFC1123-080005	SFC1124-080005
10	45	100	12	0.5°	SFC1122-100005	SFC1123-100005	SFC1124-100005
12	45	100	14	0.5°	SFC1122-120005	SFC1123-120005	SFC1124-120005

ø d1	L2	L1	ød2	Angle α°	Order Code Z:2	Order Code Z:3	Order Code Z:4
2	20	74	3	1.0°	SFC1122-020010	SFC1123-020010	SFC1124-020010
3	25	74	4	1.0°	SFC1122-030010	SFC1123-030010	SFC1124-030010
4	30	74	5	1.0°	SFC1122-040010	SFC1123-040010	SFC1124-040010
5	28	74	6	1.0°	SFC1122-050010	SFC1123-050010	SFC1124-050010
6	40	100	8	1.0°	SFC1122-050010	SFC1123-050010	SFC1124-050010
8	45	100	10	1.0°	SFC1122-080010	SFC1123-080010	SFC1124-080010
10	45	100	12	1.0°	SFC1122-100010	SFC1123-100010	SFC1124-100010
12	45	100	14	1.0°	SFC1122-120010	SFC1123-120010	SFC1124-120010

52 HRC

0 d1	L2	L1	0d2	Derece α°	Order Code Z:2	Order Code Z:3	Order Code Z:4
2	20	74	4	1,5°	SFC1122-020015	SFC1123-020015	SFC1124-020015
3	25	74	5	1,5°	SFC1122-030015	SFC1123-030015	SFC1124-030015
4	30	74	6	1,5°	SFC1122-040015	SFC1123-040015	SFC1124-040015
5	35	74	8	1,5°	SFC1122-050015	SFC1123-050015	SFC1124-050015
6	35	100	8	1,5°	SFC1122-050015	SFC1123-050015	SFC1124-050015
8	43	100	10	1,5°	SFC1122-080015	SFC1123-080015	SFC1124-080015
10	45	100	12	1,5°	SFC1122-100015	SFC1123-100015	SFC1124-100015
12	45	100	14	1,5°	SFC1122-120015	SFC1123-120015	SFC1124-120015

0 d1	L2	L1	0d2	Angle α°	Order Code Z:2	Order Code Z:3	Order Code Z:4
2	20	74	4	2°	SFC1122-020020	SFC1123-020020	SFC1124-020020
3	25	74	5	2°	SFC1122-030020	SFC1123-030020	SFC1124-030020
4	28	74	6	2°	SFC1122-040020	SFC1123-040020	SFC1124-040020
5	40	100	8	2°	SFC1122-050020	SFC1123-050020	SFC1124-050020
6	45	100	10	2°	SFC1122-050020	SFC1123-050020	SFC1124-050020
8	45	100	12	2°	SFC1122-080020	SFC1123-080020	SFC1124-080020
10	45	100	14	2°	SFC1122-100020	SFC1123-100020	SFC1124-100020
12	45	100	16	2°	SFC1122-120020	SFC1123-120020	SFC1124-120020

0 d1	L2	L1	0d2	Angle α°	Order Code Z:2	Order Code Z:3	Order Code Z:4
2	20	74	5	3°	SFC1122-020030	SFC1123-020030	SFC1124-020030
3	25	74	6	3°	SFC1122-030030	SFC1123-030030	SFC1124-030030
4	38	100	8	3°	SFC1122-040030	SFC1123-040030	SFC1124-040030
5	48	100	10	3°	SFC1122-050030	SFC1123-050030	SFC1124-050030
6	50	100	12	3°	SFC1122-050030	SFC1123-050030	SFC1124-050030
8	45	100	14	3°	SFC1122-080030	SFC1123-080030	SFC1124-080030
10	45	100	16	3°	SFC1122-100030	SFC1123-100030	SFC1124-100030
12	45	100	18	3°	SFC1122-120030	SFC1123-120030	SFC1124-120030

0 d1	L2	L1	0d2	Angle α°	Order Code Z:2	Order Code Z:3	Order Code Z:4
2	20	74	6	5°	SFC1122-020050	SFC1123-020050	SFC1124-020050
3	28	100	8	5°	SFC1122-030050	SFC1123-030050	SFC1124-030050
4	34	100	10	5°	SFC1122-040050	SFC1123-040050	SFC1124-040050
5	40	100	12	5°	SFC1122-050050	SFC1123-050050	SFC1124-050050
6	45	100	14	5°	SFC1122-050050	SFC1123-050050	SFC1124-050050
8	45	100	16	5°	SFC1122-080050	SFC1123-080050	SFC1124-080050
10	45	100	18	5°	SFC1122-100050	SFC1123-100050	SFC1124-100050
12	45	100	20	5°	SFC1122-120050	SFC1123-120050	SFC1124-120050